



West Bay Sanitary District Code of Safe Practice

FOR IMMEDIATE RELEASE
Initial: June 01, 2012

Questions or comments regarding this
Code of Safe Practice should be directed
to the Regulatory Compliance Coordinator.

Front-End Loader

These safe work practices shall be followed while operating a loader.

- Pre-inspect equipment including rental equipment.
- Review and understand the manufacturer's operator's manual for this equipment.
- Always park loader with bucket on ground.
- Do not leave cab with motor running, except as specified by manufacture for preoperational instruction.
- Engage safety steering lock while trailering and before working on loader, if equipped.
- Work pressure off steering before leaving cab of articulated type loaders equipped with accumulator.
- Always set parking-brake and turn off engine before leaving machine.
- Let no one stand on steps or ride in bucket while machine is being operated.
- Carry loaded bucket low to ground.
- Stop loader with brakes, not transmission.
- Do not operate the loader or controls from any position other than the operator's seat.
- Do not lower the loaded bucket with the control lever in the float position.
- Never back up unless you are sure the way is clear.
- Always lock the loader properly when parking overnight or for extended periods.
- Do not swing bucket over truck cab or ground crew.
- Use extreme care when working down slope.
- Build berms prior to dumping over banks.

- Operator must wear lap belt.
- When operating loader with fork attachment:
 - Do not exceed the manufacture's weight capacity rating (must be stamped on the fork attachment)
 - When forks are attached to the loader bucket, a signal person shall be assigned to assist loader operator
 - Employees (including the signal person) shall not walk or stand where they can be struck by the load if any part of it falls or slides from the forks
 - All repairs of fork attachments must be completed by authorized equipment service center personnel
 - Prior to operating loader forks, operators shall review Safe Practice Rules for Loaders.
- Personnel baskets shall not be used with forks mounted on a front-end loader.

PERSONAL PROTECTIVE EQUIPMENT

Protection Area	PPE Required
Eye	Safety glasses or goggles meeting the ANSI Z87.1 Standard.
Face	
Hand	Work gloves.
Head	Hard hat.
Foot	Leather steel toe safety shoes or boots.
Body	
Respiratory	
Hearing	Wear earplugs or earmuffs as necessary.